

Date: Friday, 23/01/2009 7:19:27 AM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45110		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251101
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42657	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	29/01/2009
Written By :			Qty: 1 Um: Each
Checked & Approved By :			
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-101 with Dart IPP D212-725-1-101"
Send a copy of this IPP

u 91-01.23

2.0	D2127251101	Bellcrank Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BELLCRANK ASSY

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-101	Bell crank ass'y	

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-101 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45110

Part Number: D2127251101

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:19:27 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45110	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251101
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42657	Material : N/A
Written By : 	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-101 with Dart IPP D212-725-1-101"

Send a copy of this IPP

u 81-01.23

2.0	D2127251101	Bellcrank Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BELLCRANK ASSY

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-101 Bell crank ass'y 45321 

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-101 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:27 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45110

Part Number: D2127251101

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.02.03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.21**Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

Resolution:

N/A

1.21 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.22Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 6061 T6 5/16" ROUND BAR, Batch No. 2972.

1.22 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.23Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36, Fig. 3. Material 2024T3 .050 , Batch No 1947.

1.23 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.24Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32, Fig. 10. Material 2024T3 .040 , Batch No.0687.

1.24 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****